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D5623-042
Job Sheet 187392



Part No: D5623-042

Job Qty: 18 ea

Part Name: Fwd Skidtube Protector, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D5623 REV.B IPP REV A 18.05.22 NEW ISSUE RQ VERIFIED BY DD IPP REV:B 18.11.26 AS PER
DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	18 pcs		12/24/18	0.00	1.11	Waterjet - Flow		DE 18/12/18
120	QC	18 pcs		12/24/18	0.00	0.00	QC2 Waterjet-2		DE 18/12/18
130	QC	18 pcs		12/24/18	0.00	0.00	QC8-2		DEC 17 2018 68
140	Brake NC	18 pcs		12/24/18	0.12	0.15	Brake NC 1		30 9-89
150	QC	18 pcs		12/24/18	0.00	0.00	QC5		9-89 38
160	Large Fab	18 pcs		12/24/18	0.00	4.50	Large Fab 1		CPC 9-89
170	QC	18 pcs		12/24/18	0.00	0.00	QC9		EL
180	QC	18 pcs		12/24/18	0.00	0.00	QC5		18
190	HandFinish	18 pcs		12/24/18	0.00	0.49	HandFinish4		7-24/18/12/DAS
200	QC	18 pcs		12/24/18	0.00	0.00	QC3		61 68
210	Packaging	18 pcs		12/24/18	0.00	0.00	Packaging3-1		DEC 9-89 2018 9-89
220	QC21-SA	18 Ea		12/24/18	0.00	0.00	QC21		18.12.27

Part Op 110 - 1-Cut D5623-1F as per Dwg D5623 Dwg Rev: B Prog Rev: B 2-Debur if necessary
Descriptions: 160 - Weld as per dwg. -Index clamp as per dwg note 11

190 - APPLY TEXTURED COATING ON CONCAVE SURFACE ****AS PER NOTE 2,3 AND 4**** ON DWG AND QSI
BATCH: ***INDICATE FWD DIRECTION AS SHOWN PER NOTE 12 USING WHITE PAINT
MARKER***

210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	22.1220 sf (1.229 ea)	110-Waterjet - Flow - 1	
MS21920-25	Clamp	36 Ea (2 ea)	160-Large Fab	5131188 5107731

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	22	109	0
160-Large Fab	MS21920-25	36	236	0

Part Specifications

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																															
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QSI042)																													
Description Work Order Deviation				Disposition																															
				Completed By																															
				Lead hand / Supervisor																															
				QC / QA Coordinator																															
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="0"><tr><td>☐ Pressure/Forced</td><td>☐ Contamination</td><td>☐ Power Loss/Surge</td><td>☐ Positioned Wrong</td></tr><tr><td>☐ Bending</td><td>☐ Misaligned/off center</td><td>☐ Folio/Program</td><td>☐ Outside Tolerance</td></tr><tr><td>☐ Crushing</td><td>☐ BOM/Route</td><td>☐ Grain Direction</td><td>☐ Drawing</td></tr><tr><td>☐ Cracks</td><td>☐ Broken/Damage/Defect</td><td>☐ Weld</td><td>☐ Finish</td></tr><tr><td>☐ Crimp/Kink/Ripple/Wave/Twist</td><td>☐ Incomplete/Unclear Instructions</td><td>☐ Wrong Stock Pulled</td><td>☐ Part Lost/Missing</td></tr><tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Out of Sequence</td><td>☐ Misread</td></tr><tr><td>☐ Mislabeled</td><td>☐ Fit/Function</td><td>☐ Off-set/Set-up</td><td></td></tr></table>						☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish	☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread	☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	
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		Other/Details: _____																																	



Container No: S137174



Part: D5623 - 042

Job No: 187392

Serial No/Batch: S137174

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/12/18

Entered: _____ Date: _____

WORK ORDER M

HART
SPACE

NCR No. _____

DISPOSITION

DEPA

Job: _____

Part No. _____

Rewo

Scrap

Use-as-is

Skid-tube

Machining

Large Fab

Cross tube

Small Fab

Finishing

Rec/Stor

Engineering

Water Jet

Supplier

Quality

Date :

Sequence #:

QTY Affected :

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Presservation

Material

Product Improvement

Process Improvement

Human Factors

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread

Other/Details:

SAC
30
00-9